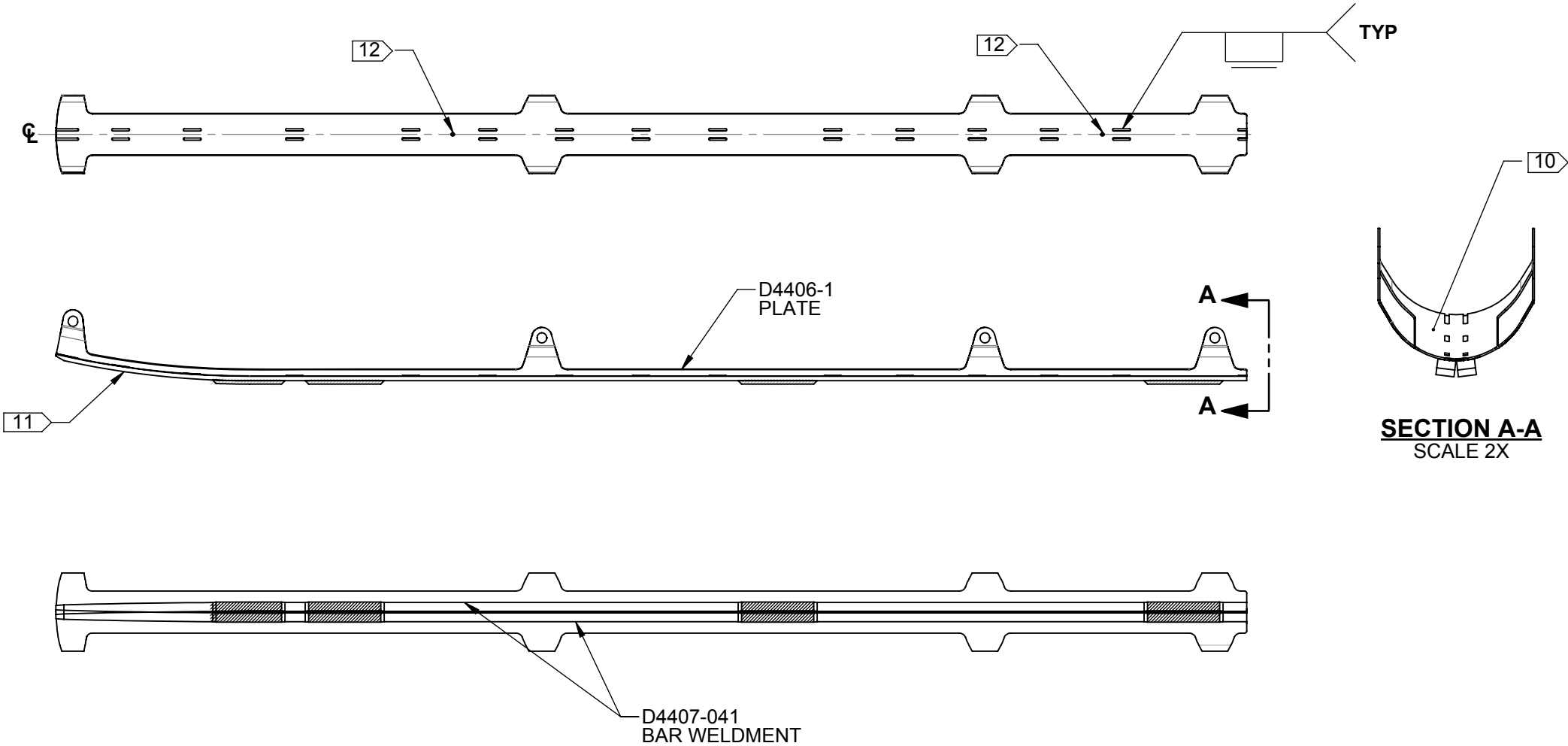


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4406-041	FWD WEARPLATE ASSY
1	1	D4406-1	PLATE
2	2	D4407-041	BAR WELDMENT



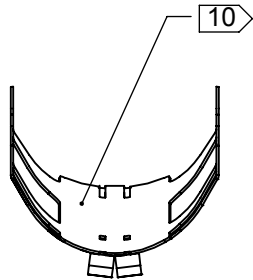
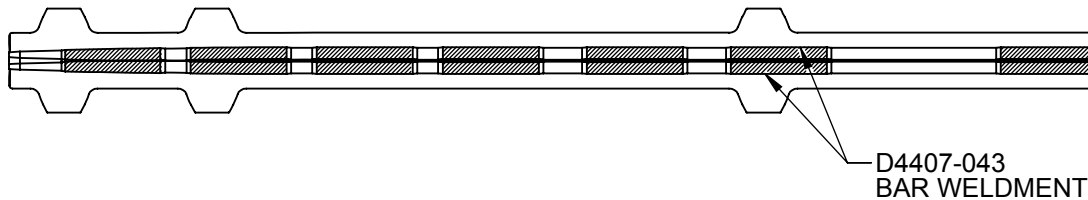
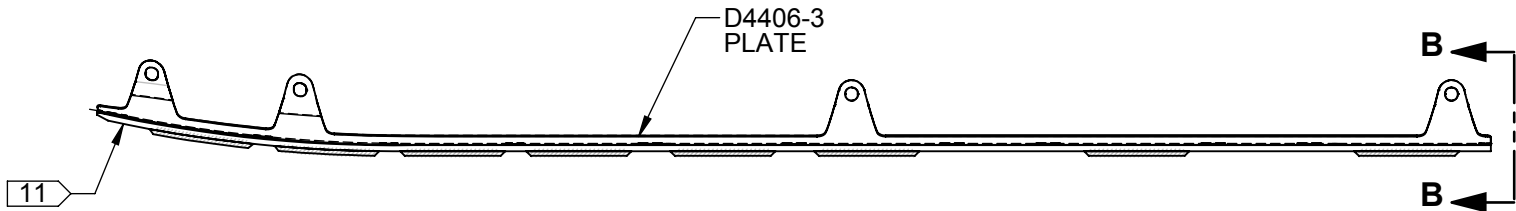
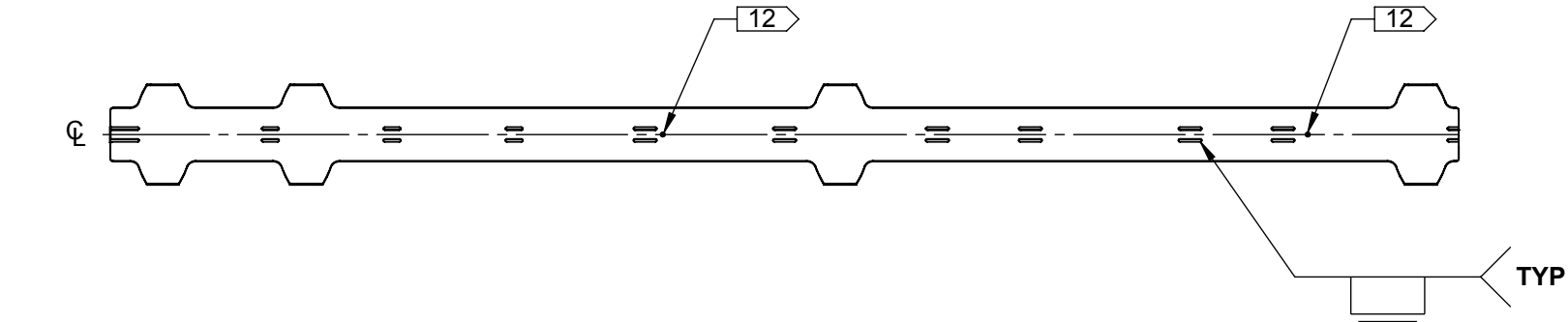
D4406-041 FWD WEARPLATE ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 8.38 lbs
 - 8) WELDING: PER QSI 004
 - 9) N/A
 - 10) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020-0.040 THICK, PER DART QSI 005 4.9
 - 11) FORM TO MATCH PROFILE OF D4406-1 AT TIME OF WELDING. NOTCH D4407-1 BARS AS REQUIRED
 - 12) TRANSFER Ø0.188 HOLES FROM D4406-1 TO D4407-041

PRELIMINARY ISSUE

D	D4407-041/-043 BAR WELDMENT WAS D4407-1/-3 BAR, HARDCOAT SURFACING MOVED TO D4407	DB	15.10.14
C	REDESIGNED WITH SHORTER CUTS. NOTE 8 ADDED, 0.18 WAS 0.13 (REF NCR12-2031)	AJS	13.03.11
B	REMOVE TOOLING HOLES FOR -1/-3; REDESIGN D4407-3	RF	12.01.30
A	NEW ISSUE	RF	11.08.15
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AJS	DRAWING NO.	REV. D
MFG. APPR.	DD	D4406	SHEET 1 OF 5
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE ASSY	NTS
DATE	15.10.14	COPYRIGHT © 2011 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

ITEM	QTY -043	P/N	DESCRIPTION
	X	D4406-043	WEARPLATE ASSY
1	1	D4406-3	PLATE
2	2	D4407-043	BAR WELDMENT

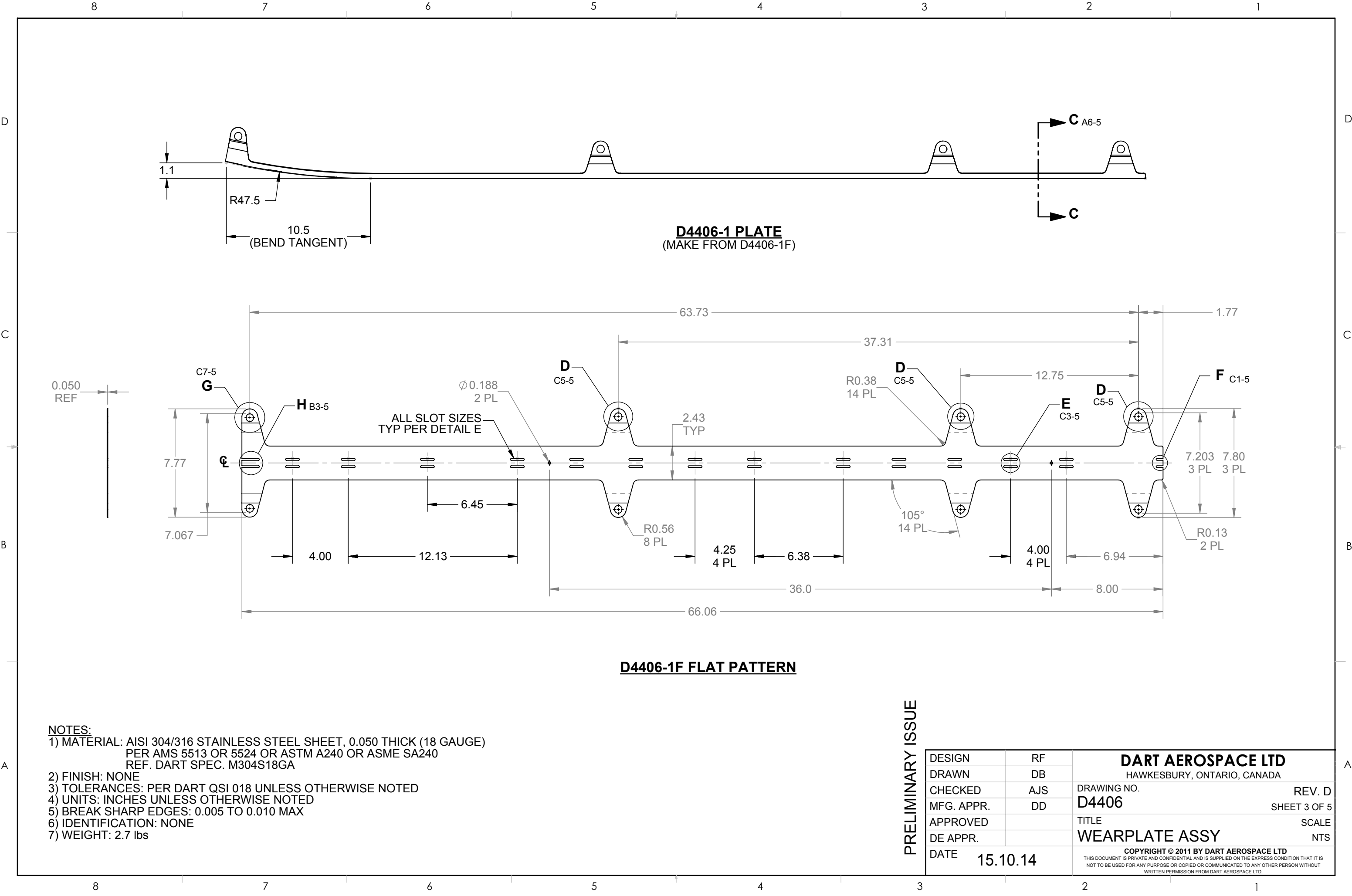


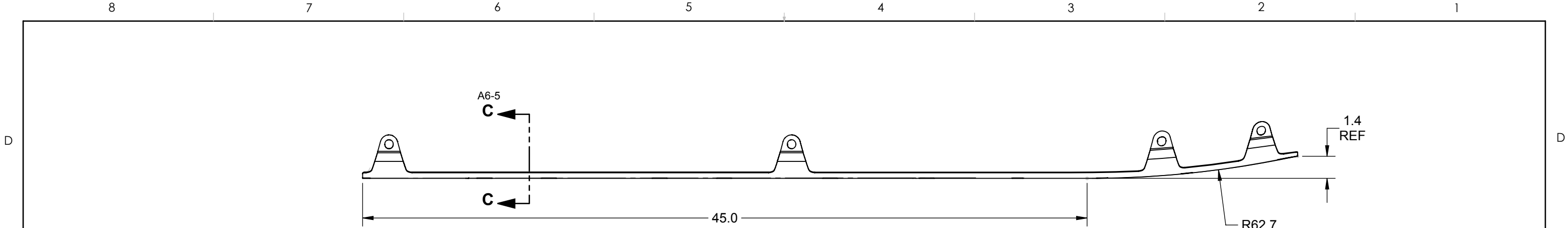
D4406-043 AFT WEARPLATE ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 11.02 lbs
 - 8) WELDING: PER QSI 004
 - 9) N/A
 - 10) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020-0.040 THICK, PER DART QSI 005 4.9
 - 11) FORM TO MATCH PROFILE OF D4406-3 AT TIME OF WELDING. NOTCH D4407-043 BARS AS REQUIRED
 - 12) TRANSFER \varnothing 0.188 HOLES FROM D4406-3 TO D4407-043

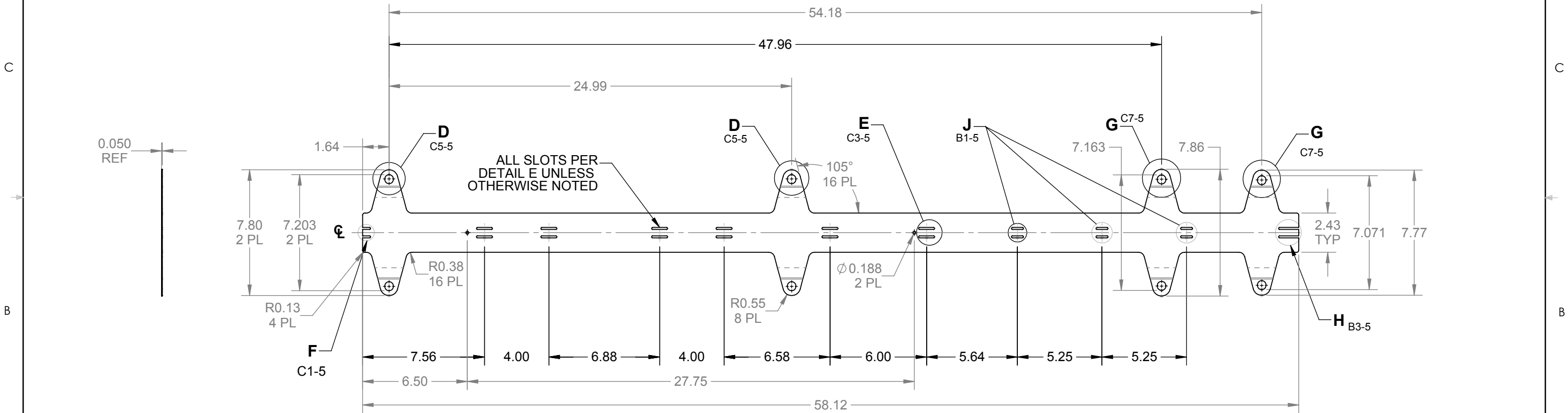
PRELIMINARY ISSUE

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AJS	DRAWING NO. D4406	REV. D
MFG. APPR.	DD		SHEET 2 OF 5
APPROVED		TITLE WEARPLATE ASSY	SCALE NTS
DE APPR.		COPYRIGHT © 2011 BY DART AEROSPACE LTD	
DATE	15.10.14	THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	





D4406-3 PLATE
(MAKE FROM D4406-3F)



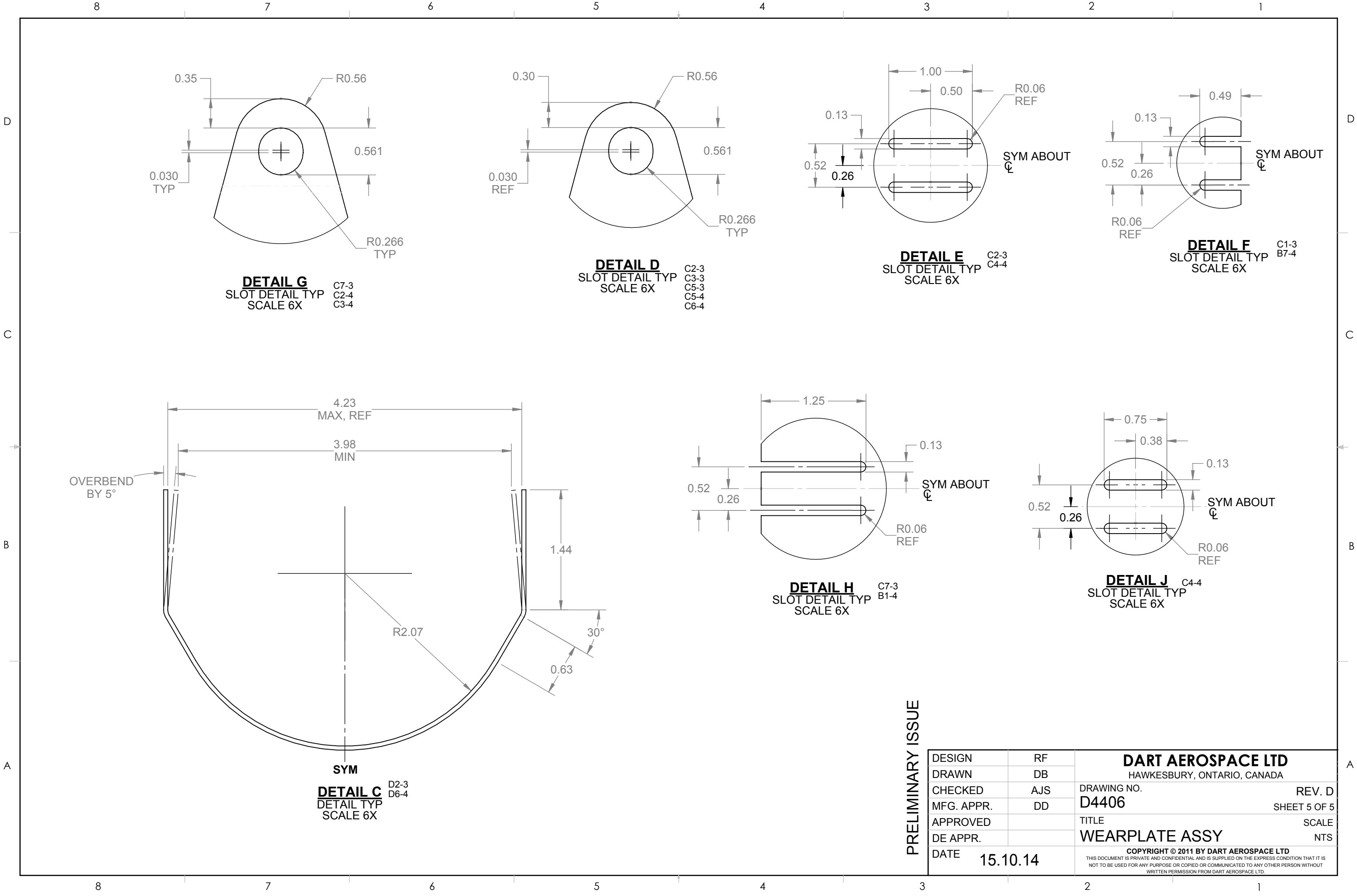
D4406-3F FLAT PATTERN

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.050 THICK (18 GAUGE)
PER AMS 5513 OR 5524
OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 2.5 lbs

PRELIMINARY ISSUE

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AJS	DRAWING NO. D4406	REV. D SHEET 4 OF 5
MFG. APPR.	DD	TITLE WEARPLATE ASSY	SCALE NTS
APPROVED		COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DE APPR.			
DATE	15.10.14		



PRELIMINARY ISSUE

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AJS	DRAWING NO. D4406	REV. D
MFG. APPR.	DD		SHEET 5 OF 5
APPROVED		TITLE WEARPLATE ASSY	SCALE NTS
DE APPR.		<small>COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	15.10.14		